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A BONDING EXPERIENCE



OKIA's Secret Garden



FYSH UK F-3565 from WestGroup



Blake Kuwahara Eyewear Pent and Duo

design. Aston's purple feathers are visible and combine beautifully with the light blue crystalized acetate base, Bosc has a black-purple coloration to match the purple-green feather combination of the temples, and Murles' feathers are colored in black with a gray peacock effect applied.

The feminine Secret Garden collection released by OKIA Eyewear was inspired by the beauty of flowers and the enchanting meaning hidden behind them. Using a patented HDA technology and incorporating 3D blocks of high-definition colors and sparkling solid materials, floral decorations are laminated inside the acetate.

CUTTING, BONDING, LAYERING

Ogi Eyewear's releases from its

Evolution and Heritage collections incorporate layering and laminating techniques, which are both aesthetically appealing and affordable, according to Wynn Pratt, marketing spokesperson. Hand-picked acetates are also combined with high-grade stainless steel cut from a single block such as used in the 9222 style. This style layers acetates with decorative metal trim. Style 9223 uses a cutting and gluing technique—all done by hand—to create a contrasting effect.

MIX A LOT

The newest offerings of the FYSH UK collection by WestGroup include mixing of materials, finishes and patterns. "Lamination allows us to develop acetate designs that are truly unique to our collections,"

said Beverly Sulteanu, VP of product development. "We combine acetate patterns and colors in new and interesting ways that give the ECP an opportunity to build an exciting offering for their customers." Style F-3565 incorporates metal fibers that are sandwiched between two crystal layers, allowing the filament to appear suspended. The crystal rose gold gives off a shimmering fabric tulle effect, while the crystal black is more subtle with a metal mesh appearance.

Marchon NYC's latest releases to the Uptown Collection, Yorkville and Inwood, are both modern,

feminine styles that feature stainless steel metal fronts in metallic colors paired with custom laminated temples, a chevron pattern that is screen-printed on the core wire creating a pop of color that can be seen through a crystal acetate layer. The lamination process uses precise measurements to layer and maintain consistency throughout production. [vcpn](#)

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